

# Technical Reference Manual ORCA

## Firmware V3.x

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## Introduction

ORCA Level Sensors can be used in IO-Link and non-IO-Link environments.

For non-IO-Link usage, the sensor features up to three digital outputs that switch on at certain fill levels and up to one analog current or voltage output, whose value scales continuously with the fill level.

The related parameters can be configured before/during deployment via IO-Link:

- Container teach-in
- Function of Pins 2, 4, and 5
  - Digital output with individual set and reset point
  - Analog current (4 ... 20mA) or voltage (0...10V) output on Pin 2 (not available on “Lite” variant)
  - Digital input to signal a special system state via the sensor’s LED
- Display of fill level by LED as a color gradient, or dedicated color for the three output set points

If the sensor detects IO-Link communication, it automatically switches to the IO-Link communication mode. The IO-Link standard offers different communication mechanisms:

- Acyclic Data (Indexed Service Data Units): Used to configure basic settings during commissioning.
- Cyclic Process Data: Used to receive the sensor’s state and influence its behavior during runtime.
- Events: The sensor will report events in case of error.

In IO-Link applications the fill level is provided via cyclic Process Data for processing by a PLC. Additionally, the sensor’s LED can be controlled via Process Data – either by choosing a pre-configured scene or sending RGB values directly.

Process Data, ISDUs and events of the sensor, their respective numeric indices, offsets, and values, are described in the IODD file of the sensor. It is highly recommended to use this file when integrating the sensor in an application.

# Container Teach-In

## “One-Click” Teach-In

1. Set the Dielectric Constant ( $\epsilon_R$ ) of the substance in your container via the respective IO-Link parameter.  
Note: You can also order ORCA Level Sensors with the desired Dielectric Constant pre-configured.
2. Mount the sensor in the empty container.
3. Trigger the IO-Link System Command “Perform One-Click Teach-In“.  
→ Low and high reference fill levels will be set to 0% (empty) and 100% (full), respectively, and the currently measured capacitance is applied as low (empty) reference value. The high (full) reference value is calculated using the configured dielectric constant.

## Two-Point Teach-In

Two-Point Teach-In offers you to use “low” and “high” reference fill levels of your choice for container teach-in.

1. Configure the desired reference “low” and “high” fill levels by setting the respective IO-Link Parameters.
2. Fill the container to the percentage given as "Container Low Fill Level".
3. Issue the IO-Link System Command "Container Teach In 'Empty'"  
→ The currently measured capacitance will be saved in the sensor as “low” level reference.  
The sensor’s LED may start to blink yellow. This indication of an invalid parameter set will cease after high level teach-in.
4. Fill the container to the percentage given as "Container High Fill Level".
5. Issue the IO-Link System Command "Container Teach In 'Full'"  
→ The currently measured capacitance will be saved in the sensor as “high” level reference.

## Additional Reference Point

Optionally, up to four more reference points for fill level calculation can be set in addition to the low (empty) and high (full) references. They allow to adjust the fill level calculation for special container shapes, like funnels.

The additional reference points can be configured via its IO-Link parameter.

1. Set the desired fill level percentage of the additional reference point X (X = 1...4).  
Note: When its fill level is set to -1, the reference point is disabled.
2. Fill the container to that percentage.
3. Issue the IO-Link System Command “Set Additional Reference X”.

## Dielectric Constant

Being a capacitive sensor, ORCA Level Sensor makes use of the dielectric constant of the substance to be measured for “One-Click” Teach-In.

For conductive substances, a “magic” value of 653.55 is applied.

The IO-Link IODD files contain a short list of Dielectric Constants. For extended lists, please refer to a listing of relative permittivity values, e.g. in CAPTRON’s level sensor catalog, pages 51ff ([https://www.captron.com/fileadmin/user\\_upload/CAPTRON\\_level-measurement-catalog.pdf](https://www.captron.com/fileadmin/user_upload/CAPTRON_level-measurement-catalog.pdf)).

Once the sensor was taught for a certain container, the level measurement can be adjusted to a different substance by changing the Dielectric Constant and then triggering the IO-Link command “Adjust to changed medium”.

### Determine Dielectric Constant using ORCA

ORCA Level Sensors can determine the Dielectric Constant of a substance in a container using IO-Link controls. The procedure is as follows.

1. Ensure that the parameters “Container High/Low Fill Level” are set to 100% and 0%, respectively.
2. In an empty container, trigger the “Container Teach In ‘Empty’” command.
3. Fill the container with the medium to 100%.
4. Trigger the “Container Teach In ‘Full’” command.
5. Trigger the “Calculate Dielectric Constant” command.
6. Read the calculated value from the parameter “Medium Calculated Constant”.

## Output Configuration

The function of Pins 2, 4, and 5 can be configured via the respective IO-Link parameters.

For a standard ORCA level sensor (but not for the “Lite” variant) Pin 2 can be used as an analog current or voltage output.

For the digital output functions PNP, NPN, and PushPull, a set and a reset point and the output function (Normally Open or Closed) can be set. Digital outputs will switch on when the current fill level is *above* the respective set point and switch off when the fill level is below the set point minus the given hysteresis value.

For an output switch to be closed when the current fill level is *below* a certain fill level, configure its output function to Normally Closed. The set point must be set to the desired level plus the given hysteresis value.

Example:

The output switch shall be closed if the fill level is below 10%, with an open/close hysteresis of 3% → configure set point to 13%.

# LED

## Indication of Fill Level

The LED can indicate the fill level in two ways. This behavior can be set via IO-Link Parameter “Level Display Mode”.

- a) Color Gradient – The color changes continuously depending on the fill level.
- b) Output Switch Points – The LED behavior changes in four steps defined by the set points of the digital outputs (Pins 2, 4, 5).  
This method is working regardless which Pin Function is configured for the three pins.

For both modes, special “empty” and “full” states can be signaled additionally. These states have dedicated trigger fill levels, which can be configured via IO-Link Parameters “LED Set Point ‘Empty’” and “LED Set Point ‘Full’”.

If a Pin 2 or 5 is configured to be an input, it can trigger another LED state by a high signal level to indicate a special system state.

The actual LED behavior for those states is managed by Scene settings, which can be configured via dedicated IO-Link Parameters.

Depending on the Level Display modes, the Scene settings are applied as follows.

Scene Number	Color Gradient Mode	Output Switch Points Mode	Example
0	fill level lower than “LED Set Point Empty”		Red, flashing
1	Reference color 0%	Fill level lower than all output set points	Red
2	n/a	Fill level higher than one output set points	Orange
3	n/a	Fill level higher than two output set points	Yellow
4	Reference color 100%	Fill level higher than all output set points	Green
5	fill level higher than “LED Set Point Full”		Green, flashing
6	High signal on any input pin		Blue, flashing



## Control Options via IO-Link

In an IO-Link application, the LED can be controlled via cyclic Process Data. This feature can be enabled and configured via IO-Link Parameter “LED Control Mode”.

Three options are available:

- a) Control by device – the LED is not controlled by Process Data, but by the sensor itself as described in Section “Indication of Fill Level”.
- b) Scene control – Process Data sets the active Scene (0...6) of the LED or asks the sensor to indicate the fill level with the configured Level Display Mode.
- c) Advanced control – Process Data directly controls the RGB color components, brightness, and effects of the LED.

For a detailed description of Process Data, see Section “Process Data Output”.

## IO-Link Interface

IO-Link Specification: V1.1.2 (July 2013)

<b>Vendor ID</b>	1239	
<b>Device Family</b>	Level Sensors	
<b>Device Name</b>	ORCA	ORCA Lite
<b>Device ID</b>	1542	1543
<b>IODD</b>	<a href="https://ioddfinder.io-link.com/productvariants/search?vendorName=%22CAPTRON%20Electronic%20GmbH%22&amp;deviceId=1542">https://ioddfinder.io-link.com/productvariants/search?vendorName=%22CAPTRON%20Electronic%20GmbH%22&amp;deviceId=1542</a>	<a href="https://ioddfinder.io-link.com/productvariants/search?vendorName=%22CAPTRON%20Electronic%20GmbH%22&amp;deviceId=1543">https://ioddfinder.io-link.com/productvariants/search?vendorName=%22CAPTRON%20Electronic%20GmbH%22&amp;deviceId=1543</a>

## Device Variants

Product ID	Name	Description
CLP-G5A2N2	ORCA	Level Sensor with 1 Analog and 2 Digital Outputs / 3 Digital Outputs (configurable)
CLP-G5A2K3	ORCA Lite	Level Sensor with 3 Digital Outputs

## Communication Interface

<b>IO-Link Version</b>	V1.1
<b>Bitrate</b>	COM2
<b>Minimum Cycle Time</b>	14800µs
<b>Process Data Input Bits</b>	128
<b>Process Data Output Bits</b>	64
<b>SIO Supported</b>	Yes
<b>ISDU Supported</b>	Yes
<b>Data Storage</b>	Yes
<b>Block Parameter</b>	No
<b>Supported Profiles</b>	FW-Update (49)

## Process Data

Note: IO-Link bit offset counts from the last byte of the data array.

### Process Data Input

128 bit / 16 byte

Byte	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15		
Bit Offset	96				64				48				32		24	16	8	0
Data	Capacitance				<i>reserved</i>				<i>reserved</i>				<i>res.</i>		Pin 5	Pin 4	Pin 2	

Bit Offset	Name	Datatype	Values	Info
0	Pin 2	8-bit UIntegerT	0 - Output - OFF 1 - Output - ON 2 - Output – Analog 4 - Input - OFF 5 - Input - ON	0 - Pin configured as digital output, not switched on 1 - Pin configured as digital output, switched on 2 - Pin configured as analog output *) 4 - Pin configured as input, no input signal 5 - Pin configured as input, High signal detected  *) not available on Lite variant
8	Pin 4	8-bit UIntegerT	0 - Output - OFF 1 - Output - ON	0 - Pin not switched on 1 - Pin switched on
16	Pin 5	8-bit UIntegerT	0 - Output - OFF 1 - Output - ON 4 - Input - OFF 5 - Input - ON	0 - Pin configured as digital output, not switched on 1 - Pin configured as digital output, switched on 4 - Pin configured as input, no input signal 5 - Pin configured as input, High signal detected
24	<i>reserved</i>	8-bit IntegerT		

32	Fill Level	16-bit IntegerT	-32767...32767 [0.01 %] -32768 - not available	Fill level in 0.01% -32768 - Fill level not available (during device start-up or due to parameter error)
48	<i>reserved</i>	16-bit IntegerT		
64	<i>reserved</i>	32-bit UIntegerT		
96	Capacitance	32-bit UIntegerT	0 ... 4294967295 [0.01 pF]	Measured electric capacitance in 0.01 pF

### Process Data Output

64 bit / 8 byte

#### LED Control Mode „By Device“ (0)

Process Data Output is unused.

#### LED Control Mode „ Scene controlled by IO-Link Process Data“ (1)

Byte	0	1	2	3	4	5	6	7
Bit Offset								0
Data	<i>unused</i>							LED Scene

Bit Offset	Name	Datatype	Values	Info
0	LED Scene	8-bit UIntegerT	0...6 255 - control by device	Switch between LED scenes 0 to 6. For control by the device (fill level visualization), set 255

**LED Control Mode „Advanced control by IO-Link Process Data“ (2)**

Byte	0	1	2	3	4	5	6	7
Bit Offset	56	48	40	32	24	16	0	
Data	LED Frequency	LED Effect	LED Color B	LED Color G	LED Color R	LED Brightness	Active LEDs	

Bit Offset	Name	Datatype	Values	Info
0	Active LEDs	16-bit UIntegerT	0...1	Bitmask defining which LEDs are active.
16	LED Brightness	8-bit UIntegerT	0...100 [%]	Brightness of LED in percent.
24	LED Color R	8-bit UIntegerT	0 ... 255	Red component of LED color.
32	LED Color G	8-bit UIntegerT	0 ... 255	Green component of LED color.
40	LED Color B	8-bit UIntegerT	0 ... 255	Blue component of LED color.
48	LED Effect	8-bit UIntegerT	0 - Static 1 - Flash 2 - Pulse	
56	Effect Frequency	8-bit UIntegerT	1...60 [0.1 Hz] 0 - Default Frequency	Frequency of LED effect in 0.1 Hz, range: 0.1 ... 6 Hz.

## Events

Event Code	Type	Definition and recommended maintenance action
6144	Error	Output Overload - Output current too high - max. 200 mA
6145	Error	Voltage Output Overload - Current on analog voltage output too high
6146	Warning	Current Output Overload - Resistance on current output too high
16912	Warning	Device temperature over-run (above 90°C) - Clear source of heat
16928	Warning	Device temperature under-run (below -20°C) - Insulate device
20496	Error	Component malfunction - Repair or exchange
20752	Warning	Primary supply voltage over-run (above 30V) - Check tolerance
20753	Warning	Primary supply voltage under-run (below 16.8V) - Check tolerance
25376	Error	Parameter error - Check data sheet and values

## Commands

### ISDU Index 2 - System Command

Value	Name	Description
128	Device Reset	Restart the device
130	Restore Factory Settings	Restore Factory Settings
164	Container Teach In 'Low'	Stores the current sensor value as Low Level reference point
165	Container Teach In 'High'	Stores the current sensor value as High Level reference point
166	Calculate Dielectric Constant	Calculate Medium Dielectric Constant from Capacitance of High and Low Level Reference points
167	Set Additional Reference 1	Stores the current sensor value as additional reference point 1
168	Set Additional Reference 2	Stores the current sensor value as additional reference point 2
169	Set Additional Reference 3	Stores the current sensor value as additional reference point 3
170	Set Additional Reference 4	Stores the current sensor value as additional reference point 4
171	Perform One-Click Teach-In	Note: will change Low and High reference points
172	Adjust to changed medium	Note: will change High reference point



## ISDU Indices

**Access Rights:** ro - Read Only, rw - Read/Write, wo - Write Only

Name	Index (- Subindex)	Bytes	Access	Values	Description
System Command	2	1	wo	<a href="#">see above</a>	
<b>Identification</b>					
Vendor Name	16	23	ro	CAPTRON Electronic GmbH	
Product Name	18	4 / 9	ro	ORCA (Lite)	
Product ID	19	10	ro	CLP-xxxxxx	
Product Text	20	20	ro	<i>Order Code</i>	
Rod Length	193	4	ro	[mm]	
Hardware Identification Key	17342	9	ro	A0002001A	
Serial Number	21	13	ro		
Firmware Version	23	4	ro	V3.x	

Application Specific Tag	24	32	rw	***	
<b>Parameter</b>					
<b>Measurement Configuration</b>					
Averaging Time Constant	327	2	rw	0 - No additional filter 1...65535 [ms]	
Medium Dielectric Constant	325	2	rw	100... 65534 150 - Resin 180 - Sugar 200 - Benzine, Glue 210 - Chlor, fluid 220 - Propanol (propyl alcohol) 230 - Hot glue 270 - Silicone oil 400 - Phosphorus salt 420 - Phenetole 520 - Nitro varnish 740 - Phenol resin 800 - Phenol 1070 - Isoquinoline 1350 - Benzyl alcohol 1620 - Ethanol (ethyl alcohol) 1830 - Cresol resin, Tooth paste 2060 - Allyl alcohol 2150 - Acetone 2190 - Sulfuric acide 2400 - Vinegar 2500 - Bore oil emulsion	

				3160 - Ammonia solution (25%) 3200 - Soft soap 3700 - Glycol  65535 - Conductive Medium	
<b>Two-Point Container Teach In</b>					
<b>High Fill Level</b>					
Container High Fill Level	287	1	rw	0...100 [%]	Fill level in percent of High Level reference point.
Capacitance "High Level"	289	4	rw	1...1000000 [0.01 pF]	Sensor value for High Level reference point.  Will be set to current Capacitance value when triggering "Calibrate High Level" or "Perform On-Click Teach-In" command.
<b>Low Fill Level</b>					
Container Low Fill Level	286	1	rw	0...100 [%]	Fill level in percent of Low Level reference point.
Capacitance "Low Level"	288	4	rw	1...1000000 [0.01 pF]	Sensor value for Low Level reference point.  Will be set to current Capacitance value when triggering "Calibrate Low Level" or "Perform On-Click Teach-In" command.
<b>Container Teach In - Additional Reference Points</b>					

<b>Additional Reference Point 1</b>					
Level	328 - 1	1	rw	-1 - not set 0...100 [%]	Fill level in percent of for optional additional reference point 1.
Capacitance	328 - 2	4	rw	0 - not set 1...1000000 [0.01 pF]	Sensor value for optional additional reference point 1.
<b>Additional Reference Point 2</b>					
Level	329 - 1	1	rw	-1 - not set 0...100 [%]	Fill level in percent of for optional additional reference point 2.
Capacitance	329 - 2	4	rw	0 - not set 1...1000000 [0.01 pF]	Sensor value for optional additional reference point 2.
<b>Additional Reference Point 3</b>					
Level	330 - 1	1	rw	-1 - not set 0...100 [%]	Fill level in percent of for optional additional reference point 3.
Capacitance	330 - 2	4	rw	0 - not set 1...1000000 [0.01 pF]	Sensor value for optional additional reference point 3.
<b>Additional Reference Point 4</b>					
Level	331 - 1	1	rw	-1 - not set 0...100 [%]	Fill level in percent of for optional additional reference point 4.
Capacitance	331 - 2	4	rw	0 - not set 1...1000000 [0.01 pF]	Sensor value for optional additional reference point 4.

Pin Configuration					
Pin 2 - Digital / Analog Output / Input					
Pin 2 Function	315	1	rw	0 - NPN 1 - PNP 2 - PushPull 3 - Current Output - 4...20mA 4 - Voltage Output - 0...10V 5 - Input (active high)	<p><i>NPN</i>: Output signal is pulled down to 0V when output is on.</p> <p><i>PNP</i>: Output signal is pushed up to +VDC when output is on.</p> <p><i>PushPull</i>: Output signal is pushed up to +VDC when output is on and is pulled down to 0V when it is off.</p> <p><i>Current Output - 4...20mA</i>: Output current scales with fill level in 4...20mA. *)</p> <p><i>Voltage Output - 0...10V</i>: Output voltage scales with fill level in 0...10V.*)</p> <p><i>Input (active high)</i>: Detect high signal level on the pin, which will set LED Scene 6.</p> <p>*) Not available on Lite variant</p>
Output Function	318 - 1	1	rw	0 - NO (Normally Open) 1 - NC (Normally Closed)	Applies only if Pin function is NPN, PNP, or PushPull.
Output Set Point	318 - 2	1	rw	0...100 [%]	Fill level above which Output will switch ON. With a value of 100%, Output will never switch on. Applies only if Pin function is NPN, PNP, or PushPull.
Output Hysteresis	318 - 3	1	rw	0...100 [%]	Output will switch OFF when fill level is below Set Point minus this value.
Output Minimum Impulse Time	318 - 4	4	rw	10...300000 [ms]	The minimal time (ms) the output signal will toggle when set or reset point is crossed. Applies only if Pin function is NPN, PNP, or PushPull.

Pin 4 - Digital Output / IO-Link					
Pin 4 Function	316	1	rw	0 - NPN 1 - PNP 2 - PushPull	<p><i>NPN</i>: Output signal is pulled down to 0V when output is on.</p> <p><i>PNP</i>: Output signal is pushed up to +VDC when output is on.</p> <p><i>PushPull</i>: Output signal is pushed up to +VDC when output is on and is pulled down to 0V when it is off.</p>
Output Function	319 - 1	1	rw	0 - NO (Normally Open) 1 - NC (Normally Closed)	
Output Set Point	319 - 2	1	rw	0...100 [%]	Fill level above which Output will switch ON. With a value of 100%, Output will never switch on.
Output Hysteresis	319 - 3	1	rw	0...100 [%]	Output will switch OFF when fill level is below Set Point minus this value.
Output Minimum Impulse Time	319 - 4	4	rw	10...300000 [ms]	The minimal time (ms) the output signal will toggle when set or reset point is crossed.
Pin 5 - Digital Output / Input					
Pin 5 Function	317	1	rw	0 - NPN 1 - PNP 2 - PushPull 5 - Input (active high)	<p><i>NPN</i>: Output signal is pulled down to 0V when output is on.</p> <p><i>PNP</i>: Output signal is pushed up to +VDC when output is on.</p> <p><i>PushPull</i>: Output signal is pushed up to +VDC when output is on and is pulled down to 0V when it is off.</p> <p><i>Input (active high)</i>: Detect high signal level on the pin, which will set LED Scene 6.</p>

Output Function	320 - 1	1	rw	0 - NO (Normally Open) 1 - NC (Normally Closed)	Applies only if Pin function is NPN, PNP, or PushPull.
Output Set Point	320 - 2	1	rw	0...100 [%]	Fill level above which Output will switch ON. With a value of 100%, Output will never switch on. Applies only if Pin function is NPN, PNP, or PushPull.
Output Hysteresis	320 - 3	1	rw	0...100 [%]	Output will switch OFF when fill level is below Set Point minus this value.
Output Minimum Impulse Time	320 - 4	4	rw	10...300000 [ms]	The minimal time (ms) the output signal will toggle when set or reset point is crossed. Applies only if Pin function is NPN, PNP, or PushPull.
<b>LED</b>					
LED Control Mode	293	1	rw	0 - By Device 1 - Scene controlled by IO-Link Process Data 2 - Advanced control by IO-Link Process Data	<i>By Device:</i> Sensor indicates the fill level <i>Scene controlled by IO-Link Process Data:</i> Select a pre-configured LED scene via "Process Data Output". <i>Advanced control by IO-Link Process Data:</i> LED RGB values etc. directly controlled via "Process Data Output".
Level Display Mode	290 - 1	1	rw	0 - Color Gradient 1 - Output Switch Points	<i>Color Gradient:</i> LED color changes continuously with fill level between color of Scene 1 (0%) and 4 (100%) <i>Output Switch Points:</i> LED settings is chosen from Scenes 1 to 4 depending on number of outputs switched on.
LED Set Point 'Empty' (Scene 0)	290 - 2	1	rw	0...100 [%]	Fill level below which LED Scene 0 is set. A value of 0% disables the "Empty" state.
LED Set Point 'Full' (Scene 5)	290 - 3	1	rw	0...100 [%]	Fill level above which LED Scene 5 is set. A value of 100% disables the "Full" state.

LED Brightness	285	1	rw	0...100 [%]	Brightness of LED in percent.
<b>LED Scenes</b>					
<b>LED Scene 0 (Empty)</b>					
LED Color	295 - 1	1	rw	1 - Red 2 - Green 3 - Blue 4 - Yellow 5 - Magenta 6 - Cyan 10 - Orange 11 - Violet 12 - Turquoise 13 - Off 14 - Clean Blue 128 - Custom Color 1 129 - Custom Color 2	LED color of the scene
LED Effect	295 - 2	1	rw	0 - Static 1 - Flash 2 - Pulse	LED behavior of the scene
Effect Frequency	295 - 3	1	rw	1...60 0 - Default Frequency [0.1 Hz]	Frequency of LED effect in 0.1 Hz, range: 0.1...6 Hz - Applies only for animated effects.
<b>LED Scene 1 (0% / Step 1)</b>					
LED Color	296 - 1	1	rw	1 - Red 2 - Green 3 - Blue 4 - Yellow	LED color of the scene



				<ul style="list-style-type: none"> <li>5 - Magenta</li> <li>6 - Cyan</li> <li>10 - Orange</li> <li>11 - Violet</li> <li>12 - Turquoise</li> <li>13 - Off</li> <li>14 - Clean Blue</li> <li>128 - Custom Color 1</li> <li>129 - Custom Color 2</li> </ul>	
LED Effect	296 - 2	1	rw	<ul style="list-style-type: none"> <li>0 - Static</li> <li>1 - Flash</li> <li>2 - Pulse</li> </ul>	LED behavior of the scene
Effect Frequency	296 - 3	1	rw	<ul style="list-style-type: none"> <li>1...60</li> <li>0 - Default Frequency [0.1 Hz]</li> </ul>	Frequency of LED effect in 0.1 Hz, range: 0.1...6 Hz - Applies only for animated effects.
<b>LED Scene 2 (Step 2)</b>					
LED Color	297 - 1	1	rw	<ul style="list-style-type: none"> <li>1 - Red</li> <li>2 - Green</li> <li>3 - Blue</li> <li>4 - Yellow</li> <li>5 - Magenta</li> <li>6 - Cyan</li> <li>10 - Orange</li> <li>11 - Violet</li> <li>12 - Turquoise</li> <li>13 - Off</li> <li>14 - Clean Blue</li> <li>128 - Custom Color 1</li> <li>129 - Custom Color 2</li> </ul>	LED color of the scene

LED Effect	297 - 2	1	rw	0 - Static 1 - Flash 2 - Pulse	LED behavior of the scene
Effect Frequency	297 - 3	1	rw	1...60 0 - Default Frequency [0.1 Hz]	Frequency of LED effect in 0.1 Hz, range: 0.1...6 Hz - Applies only for animated effects.
<b>LED Scene 3 (Step 3)</b>					
LED Color	298 - 1	1	rw	1 - Red 2 - Green 3 - Blue 4 - Yellow 5 - Magenta 6 - Cyan 10 - Orange 11 - Violet 12 - Turquoise 13 - Off 14 - Clean Blue 128 - Custom Color 1 129 - Custom Color 2	LED color of the scene
LED Effect	298 - 2	1	rw	0 - Static 1 - Flash 2 - Pulse	LED behavior of the scene
Effect Frequency	298 - 3	1	rw	1...60 0 - Default Frequency [0.1 Hz]	Frequency of LED effect in 0.1 Hz, range: 0.1...6 Hz - Applies only for animated effects.
<b>LED Scene 4 (100 % / Step 4)</b>					

LED Color	299 - 1	1	rw	<ul style="list-style-type: none"> <li>1 - Red</li> <li>2 - Green</li> <li>3 - Blue</li> <li>4 - Yellow</li> <li>5 - Magenta</li> <li>6 - Cyan</li> <li>10 - Orange</li> <li>11 - Violet</li> <li>12 - Turquoise</li> <li>13 - Off</li> <li>14 - Clean Blue</li> <li>128 - Custom Color 1</li> <li>129 - Custom Color 2</li> </ul>	LED color of the scene
LED Effect	299 - 2	1	rw	<ul style="list-style-type: none"> <li>0 - Static</li> <li>1 - Flash</li> <li>2 - Pulse</li> </ul>	LED behavior of the scene
Effect Frequency	299 - 3	1	rw	<ul style="list-style-type: none"> <li>1...60</li> <li>0 - Default Frequency [0.1 Hz]</li> </ul>	Frequency of LED effect in 0.1 Hz, range: 0.1...6 Hz - Applies only for animated effects.
<b>LED Scene 5 (full)</b>					
LED Color	300 - 1	1	rw	<ul style="list-style-type: none"> <li>1 - Red</li> <li>2 - Green</li> <li>3 - Blue</li> <li>4 - Yellow</li> <li>5 - Magenta</li> <li>6 - Cyan</li> <li>10 - Orange</li> <li>11 - Violet</li> <li>12 - Turquoise</li> <li>13 - Off</li> <li>14 - Clean Blue</li> </ul>	LED color of the scene

				128 - Custom Color 1 129 - Custom Color 2	
LED Effect	300 - 2	1	rw	0 - Static 1 - Flash 2 - Pulse	LED behavior of the scene
Effect Frequency	300 - 3	1	rw	1...60 0 - Default Frequency [0.1 Hz]	Frequency of LED effect in 0.1 Hz, range: 0.1...6 Hz - Applies only for animated effects.
<b>LED Scene 6 (Input active)</b>					
LED Color	301 - 1	1	rw	1 - Red 2 - Green 3 - Blue 4 - Yellow 5 - Magenta 6 - Cyan 10 - Orange 11 - Violet 12 - Turquoise 13 - Off 14 - Clean Blue 128 - Custom Color 1 129 - Custom Color 2	LED color of the scene
LED Effect	301 - 2	1	rw	0 - Static 1 - Flash 2 - Pulse	LED behavior of the scene
Effect Frequency	301 - 3	1	rw	1...60 0 - Default Frequency [0.1 Hz]	Frequency of LED effect in 0.1 Hz, range: 0.1...6 Hz - Applies only for animated effects.

LED Custom Scene Colors					
Custom Color 1					
R	306 - 1	1	rw	0 ... 255	Red component of color
G	306 - 2	1	rw	0 ... 255	Green component of color
B	306 - 3	1	rw	0 ... 255	Blue component of color
Custom Color 2					
R	307 - 1	1	rw	0 ... 255	Red component of color
G	307 - 2	1	rw	0 ... 255	Green component of color
B	307 - 3	1	rw	0 ... 255	Blue component of color
Observation					
LED Control Mode	293	1	rw	0 - By Device 1 - Scene controlled by IO-Link Process Data 2 - Advanced control by IO-Link Process Data	<i>By Device:</i> Sensor indicates the fill level  <i>Scene controlled by IO-Link Process Data:</i> Select a pre-configured LED scene via "Process Data Output".  <i>Advanced control by IO-Link Process Data:</i> LED RGB values etc. directly controlled via "Process Data Output".
Sensor Temperature	257	2	ro	-32768 ... 32767 [0.1 °C]	
Supply Voltage	256	2	ro	0 ... 65535 [0.001 V]	
Diagnosis					

Sensor Temperature	257	2	ro	-32768 ... 32767 [0.1 °C]	
Supply Voltage	256	2	ro	0 ... 65535 [0.001 V]	
Voltage on Analog Output	281	2	ro	0 ... 65535 [0.001 V]	
Intermediate voltage	326	2	ro	0 ... 65535 [0.001 V]	
MCU Voltage	279	2	ro	0 ... 65535 [0.001 V]	
Charge Code	280	4	ro	0 ... 4294967295	
Error Code	282	2	ro	0 ... 65535	
Flash Erase Count	259	2	ro	0 ... 65535	
Device Access Locks	12		rw		

# Self-Diagnosis and Error Codes

ORCA Level Sensors include the following diagnosis features.

- Self-Test: When triggered by the respective IO-Link System Command, the RGB LED is checked electrically.
- Monitoring of Supply and internal Voltages and MCU Temperature
- Overload Detection on digital and analog outputs.

Detected errors are indicated via IO-Link Events and/or in the "Error Code" IO-Link Parameter, as well as by blinking patterns of the LED.

Blink Code	IO-Link Error Code	Description
1	0x0001	internal error
2	0x0002	Error with intermediate voltage
4	0x0008	Supply voltage overrun / underrun
8	0x0080	Parameter memory error
9	0x0100	Parameter error
12	0x0800	LED error
13	0x1000	overload on digital output
–	0x2000	overload on analog output
15	0x4000	Temperature overrun

## Revision History

### Rev. A – 2024-04-16

- Initial release



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